



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-726-141
Job Sheet 171767



Part No: D412-726-141

Job Qty: 1 ea

Part Name: Wearplates LH Standard Skidtube - OEM Replacement



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 8 IPP Rev:A 05.05.12 New issue KJ/JLM IPP REV:B 13.02.19 AS PER ECN13-519 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/9/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 09 2018
110	Packaging	1 pcs		2/9/18	0.00	0.00	Packaging1-4		FEB 09 2018 ✓
120	QC	1 pcs		2/9/18	0.00	0.00	QC4		SMB
125	DC	1 pcs		2/9/18	0.00	0.00	DC		
130	Packaging	1 pcs		2/9/18	0.00	0.00	Packaging3-2		SMB
140	QC21-FG	1 Ea		2/9/18	0.00	0.00	QC21		FEB 12 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D412-726-142 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D412-726-141 Location:FG034

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	40 Ea (40 ea)	90-Start up Operation	
D3315-1	Wearplate LH Fwd	1 Ea (1 ea)	90-Start up Operation	
D3315-3	Wearplate LH Center	1 Ea (1 ea)	90-Start up Operation	
D3315-5	Wearplate LH Aft	1 Ea (1 ea)	90-Start up Operation	
NAS1149D0332J	Washer	40 Ea (40 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	40	259	0
	D3315-1	1	2	0
	D3315-3	1	5	0
	D3315-5	1	3	0
	NAS1149D0332J	40	4,008	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Suspected Un_____		AGAINST DEPARTMENT/PROCESS Water Jet ☐ Prod. Eng. Coord. ☐ Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐			
Date : _____		Step #: _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S041008 Wearplates LH Standard Skidtube – OEM Replacement D412-726-141 PART NO: Original Serial #: S041008 Revision: Operation: Change No: Start up Operation 02/09/18 Job No: 171767 CHG002			
Description Work Order Deviation							
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/W ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/W ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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		OTHER :					



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Master Unit 000720

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Containers on Master Unit 000720				
Serial No	Part No	Customer Part No	Status	Quantity
S041001	AN3-5A	AN3-5A	Allocated	40
S041003	D3315-1		Allocated	1
S041004	D3315-3		Allocated	1
S041006	D3315-5		Allocated	1
S040995	NAS1149D0332J	NAS1149D0332J	Allocated	40

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

Qty -111	Qty -141	Qty -142	Qty -211	Qty -241	Part Number	Description
X					D412-726-111	WEARPLATE KIT (205/212/412 Standard Skidtubes)
	X				D412-726-141	WEARPLATE KIT (205/212/412 Standard Skidtubes), LH
		X			D412-726-142	WEARPLATE KIT (205/212/412 Standard Skidtubes), RH
			X		D412-726-211	WEARPLATE KIT (412 Float Skidtubes)
				X	D412-726-241	WEARPLATE KIT (412 Float Skidtubes), LH/RH
1	1				D3315-1	WEARPLATE (LH FWD)
1		1			D3315-2	WEARPLATE (RH FWD)
1	1				D3315-3	WEARPLATE (LH CENTER)
1		1			D3315-4	WEARPLATE (RH CENTER)
1	1				D3315-5	WEARPLATE (LH AFT)
1		1			D3315-6	WEARPLATE (RH AFT)
			2	1	D3321-1	WEARPLATE (LH FWD, RH MIDDLE)
			2	1	D3321-2	WEARPLATE (RH FWD, LH MIDDLE)
			2	1	D3321-3	WEARPLATE (AFT END)
80	40	40	80	40	AN3-5A	BOLT
80	40	40	80	40	AN960JD10L	WASHER

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Revision: **B**
Date: 06.03.08